

(B)

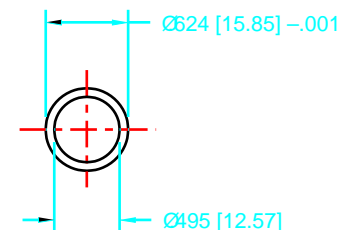
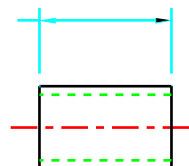
PLOT SCALE: 1=1

DWG. SCALE: 1

NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS.

1.00 [25.40]

SUGGESTED
SOURCE:

TUBESALES, INC.
235 TUBEWAY
CAROL STREAM, IL 60188
PHONE: (708)-690-0110
FAX: (708)-665-8490

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .X - .030 [.762] - .25 .XX - .010 [.254] .XXX - .005 [.127] SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER A13138	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
DRAWN BY PJE	DATE 8/93	CHIEF DESIGN ENGINEER D. SHU	DATE 01/94	TITLE ADVANCED PHOTON SOURCE F1-APS ID FILTER TUBING
CHECKED BY C. BRITE	DATE 11/93	GP LEADER T.M. KUZAY	DATE 01/94	
DESIGNER C. BRITE	DATE 8/93	PROJECT MGR.		
RESPONSIBLE ENGINEER C. BRITE	DATE 11/93	APPROVED/RELEASED		
MATERIAL 304 OR 304L STAINLESS STEEL		SCALE 1:1	SIZE B	DRAWING NUMBER P4102010107-210106-00
DO NOT SCALE DRAWING		SHEET 1 of 1		

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				